# Analysis of Variance (ANOVA)

# What is **ANOVA**?

It is a method used whenever we wish to test for the equality of at least three population means simultaneously.

How do we set up 
$$H_0$$
 and  $H_1$  for this method?

$$H_0: \mu_1 = \mu_2 = \mu_3 = \cdots = \mu_k$$

 $H_1$ : At least one population mean is different.

This method uses F-distribution and it is always a Right-Tail Test.

## **Elementary Statistics**

# Analysis of Variance

# What does an **ANOVA Table** consist of?

#### Here is a typical ANOVA table:

Source	DF	SS	MS	F	Ρ
Factor					
Error					
Total					

Where

- **Factor** also referred to as between groups or samples.
- Error also referred to as within groups or samples.
- **DF** stands for degrees of freedom.
- **SS** stands for the sum of squares.
- MS stands for the mean sum of squares.
- **F** is the value of the computed test statistic.
- ▶ P is the corresponding p-value for the computed test statistic.

# How do we find **DF** for **Factor** and **Error**?

$$DF(Factor) = k - 1$$
$$DF(Error) = n - k$$
$$DF(Total) = n - 1$$

Where

- k is the number of groups or samples.
- n is the total sample size of all groups or samples.

How do we compute **SS** for **Factor**, **Error** and **Total**?

$$\begin{split} \mathsf{SS}(\mathsf{Factor}) &= \sum n_i (\bar{x}_i - \bar{x})^2 \\ \mathsf{SS}(\mathsf{Error}) &= \sum (n_i - 1) s_i^2 \\ \mathsf{SS}(\mathsf{Total}) &= \sum (x_{ij} - \bar{x})^2 \\ \mathsf{SS}(\mathsf{Total}) &= \mathsf{SS}(\mathsf{Factor}) + \mathsf{SS}(\mathsf{Error}) \end{split}$$

Where

- $\bar{x}$  is the grand mean, the mean of all sample values combined.
- $n_i$  is the number of values in the *i*th sample.
- $x_{ij}$  is the *i*th value of the *j*th sample.
- $\bar{x}_i$  is the mean of values in the *i*th sample.
- $\blacktriangleright s_i^2$  is the variance of values in the *i*th sample.

## How do we compute **MS** for **Factor** and **Error**?

$$MS(Factor) = \frac{SS(Factor)}{DF(Factor)}$$
$$MS(Error) = \frac{SS(Error)}{DF(Error)}$$

How do we compute **F** ?

$$F = \frac{\text{Variance Between Samples}}{\text{Variance Within Samples}} = \frac{\frac{\sum n_i (\bar{x}_i - \bar{x})^2}{k - 1}}{\frac{\sum (n_i - 1)s_i^2}{n - k}} = \frac{\text{MS(Factor)}}{\text{MS(Error)}}$$

#### Example:

In an assembly plant it is suspected that some models are assembled with greater care than others.

To investigate whether there is any basis for this feeling, the number of defects for several of the three models were recorded and are displayed in the table below.

Model 1:	5	7	6	6		
Model 2:	5	4	3	5	3	4
Model 3:	7	6	8	9	5	

Construct the ANOVA table using the data provided in this table.

#### Solution:

We begin by finding the following

• 
$$k = 3 \& DF(Factor) = 2$$
  
•  $n = 15 \& DF(Error) = 12$   
•  $\bar{x}_1 = 6 \& s_1^2 = 0.\bar{6} = \frac{2}{3}$   
•  $\bar{x}_2 = 4 \& s_2^2 = 0.8 = \frac{4}{5}$   
•  $\bar{x}_3 = 7 \& s_3^2 = 2.5 = \frac{5}{2}$   
•  $\bar{x} = 5.5\bar{3} = \frac{83}{15}$ 

Now we compute **SS(Factor)** and **SS(Error)**.

### **Elementary Statistics**

# Analysis of Variance

#### Solution Continued:

$$SS(Factor) = \sum n_i (\bar{x}_i - \bar{x})^2$$
  
=  $4 \left( 6 - \frac{83}{15} \right)^2 + 6 \left( 4 - \frac{83}{15} \right)^2 + 5 \left( 7 - \frac{83}{15} \right)^2$   
=  $25.7\bar{3} = \frac{386}{15}$   
$$SS(Error) = \sum (n_i - 1)s_i^2$$
  
=  $(4 - 1) \cdot \frac{2}{3} + (6 - 1) \cdot \frac{4}{5} + (5 - 1) \cdot \frac{5}{2}$   
=  $16$ 

it is recommended to readers to use the formula  $SS(Total) = \sum (x_{ij} - \bar{x})^2$  to find SS(Total) and then verify that SS(Total) = SS(Factor) + SS(Error).

#### Solution Continued:

Now we compute **MS(Factor)** and **MS(Error)**.

$$MS(Factor) = \frac{SS(Factor)}{DF(Factor)}$$
$$= \frac{25.7\overline{3}}{2}$$
$$\approx 12.867$$
$$MS(Error) = \frac{SS(Error)}{DF(Error)}$$
$$= \frac{16}{12}$$
$$\approx 1.333$$

#### Solution Continued:

We are finally ready to compute **Computed Test Statistic** *F*.

$$F = \frac{MS(Factor)}{MS(Error)} = \frac{12.867}{1.333} = 9.65$$

We can use technology to find the corresponding p-value which is 0.003 in this case. We now have all the information to make the **ANOVA** table.

Source	DF	SS	MS	F	Р
Factor	2	25.733	12.867	9.65	0.003
Error	12	16	1.333		
Total	14	41.733			

#### Example:

Use the ANOVA table we constructed in the last example to test the claim at the 0.05 level of significance that the average number of defects is not the same for the three models.

#### Solution:

We begin by setting up  $H_0$  and  $H_1$ .

 $H_0: \mu_1 = \mu_2 = \mu_3$ 

 $H_1$ : At least one mean is different. Claim & RTT

Using technology or F-Distribution table, we find the F critical value to be 3.885.



3.885

- **CTS** falls in the critical region, therefore  $H_1$  is valid, we support the claim.
- p-value is less than the significance level, therefore H<sub>1</sub> is valid, we support the claim.

# ANOVA & TI

Use  $L_1$ ,  $L_2$ , and  $L_3$  to store the data that belong to each of the 3 samples. Now press **STAT**, go to **TESTS**, uparrow once to find **ANOVA**.



# ANOVA & TI

Now press **ENTER** to select **ANOVA**, then enter  $L_1$ ,  $L_2$ , and  $L_3$  followed by **ENTER** to execute **ANOVA**.

ANOVA(L1,L2,L3	F=9.65 P=.0031755682 Factor df=2 SS=25.7333333 ↓ MS=12.8666667
----------------	---

# ANOVA & TI

Use the down arrow several times to display more results.

#### Example:

In a biological experiment 4 mixtures of a certain chemical are used to enhance the growth of a certain type of plant over a specific time period. The following growth data, in centimeters, are recorded for the plants that survive.

Mixture 1:	8.2	8.7	9.4	9.2		
Mixture 2:	7.7	8.4	8.6	8.1	8.0	
Mixture 3:	6.9	5.8	7.2	6.8	7.4	6.1
Mixture 4:	6.8	7.3	6.3	6.9	7.1	

Use **TI** to find all information needed to construct the **ANOVA** table, and then test the claim that there is no significant difference in the average growth of these plants for the different mixtures of the chemical. Use a 0.01 level of significance.

#### Solution:

We begin by setting up  $H_0$  and  $H_1$ .

 $H_0: \mu_1 = \mu_2 = \mu_3 = \mu_4$  Claim

 $H_1$ : At least one mean is different. RTT

Using **TI**, we can find all information needed to construct the **ANOVA** table.

Source	DF	SS	MS	F	Р
Factor	3	15.462	5.154	21.213	$8.03\times10^{-6}$
Error	16	3.8875	0.242		
Total	19	19.3495			

Using technology or F-Distribution table, we find the F critical value to be 5.292.



5.292

- CTS falls in the critical region, therefore H<sub>0</sub> is invalid, we reject the claim.
- ▶ p-value is less than the significance level, therefore H<sub>0</sub> is invalid, we reject the claim.